

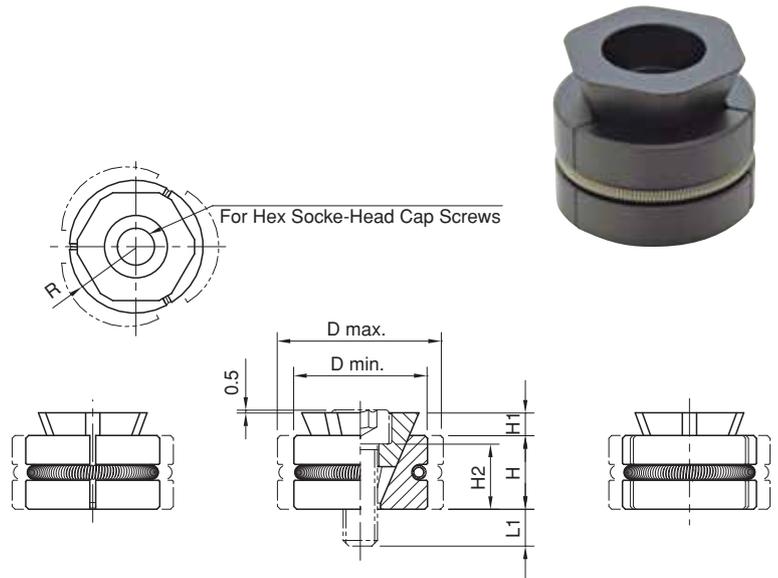
Referans Nr.	D		H	H1	R	H2		L1	Proper Cap Screws	Clamping Force Kgf	 (g)
	min.	max.				min.	max.				
1487-04001	19.5	24	9	2.5	R9.5	8	2.6	9.4	M4	200	20
1487-06001	23.5	29	13	4	R11.5	11.5	5	13	M6	500	45
1487-08001	28.5	36	17	5.5	R14	15	6	19	M8	900	90

Product Nr. 1487 I.D. Holding Clamps

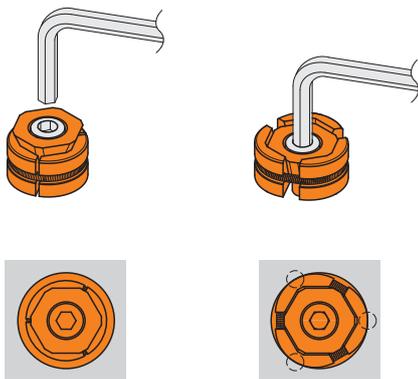
- Hardened
- Black coated

Feature

- These clamps hold the inside diameter of the workpiece.
- The wedge construction allows powerfully clamping the workpiece.
- Long clamping stroke is ideal for holding as-cast or roughly-finished holes.



How To Use



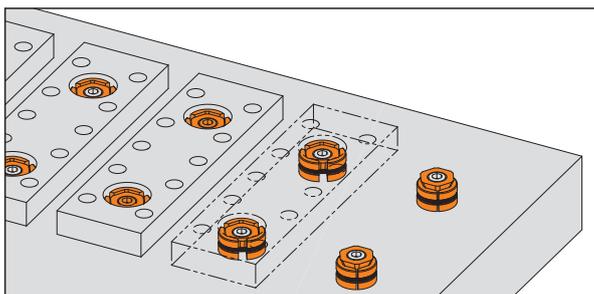
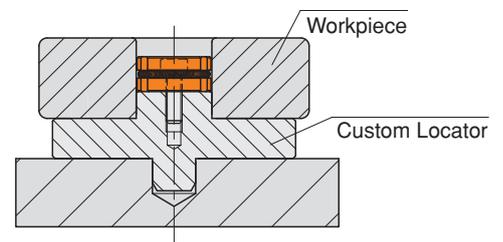
Unclamping Mode

Clamping Mode

The clamp makes a line contact with the workpiece at the clamping mode. This contact can mar the surface of the workpiece depending on its materials, and using these clamps for accurately finished holes is not recommended.

Notes

- For accurate locating, use these clamps with a locator as shown below.



Example of application where two I.D. Holding Clamps are used.